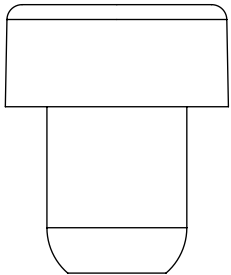
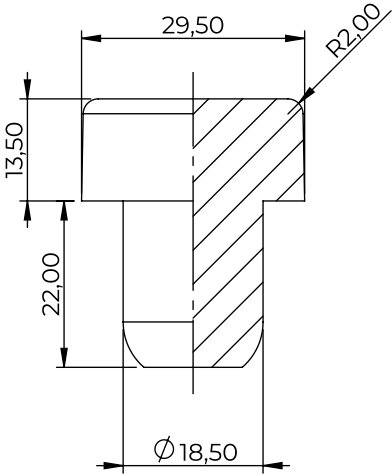
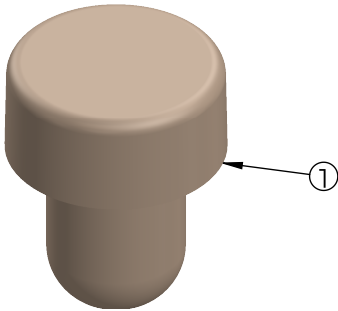
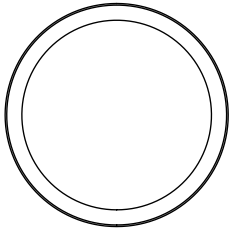


FAMILY	TBLOC	PRODUCT DESCRIPTION	BD 29.5x13.5- 18.5				LOGO		
PROJECT NUMBER		CUSTOMER CODE		PRODUCT CODE	TBL0000079	DESIGNER	epellizzato	DATE	11/02/2026
QUALITY POSITIONING	STANDARD	APPROX. WEIGHT (g)	6.9	DIMENSION	mm	LIQUID		LCA-CFP (g CO ₂ eq)	

PRODUCT DRAWING

Scale 1:1



The image is merely illustrative and may vary from the actual product

Scale: 1:1

REV.	DESCRIPTION	DATE

Nr	List of components	Material	Color	Customization	Finishing
1	Synthetic Cork	Foamed blend of polyolefines (1001)	Beige		

PACKAGING SYSTEM
(MAXIMUM DIMENSIONS)

DIMENSIONS	39X29X29 cm
STOPPER PER BOX	1000
APPROX WEIGHT PER BOX	9

PALLET DIMESION	120X100X195 ± 5 cm
BOX PER LAYER	10
LAYERS PER PALLET	6
BOXES PER PALLET	60

CUSTOMER APPROVAL TO START THE PRODUCTION:	(Print name and sign, Date)
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AQL

AQL	DEFINITION	STANDARD	PREMIUM	SUPER PREMIUM
ZERO	Hazardous or unsafe or out from regulatory	0	0	0
CRITICAL	Could cause a serious damage to the brand image or make the supply unusable or seriously reduce the closure functionality	0.65	0.40	0.25
MAJOR	Prevent performance of the closure or reduce the processability or aesthetic that prevent marketing or perceived as being harmful	1.50	0.40	0.40
MINOR	Aesthetical defects; affect the appearance (out of panoply) but not the performance	4.00	1.50	1.00

The sample plans are defined by the International Standard ISO 2859-1.
For visual inspection General Inspection II is applicable, for Lab/destructive tests Special Inspection Level 2 is applicable.

FOOD CONTACT REGULATION

Closures intended for use in contact with food comply with Regulation (EC) No 1935/2004 and Commission Regulation (EU) No 10/2011.
For further details or requests for compliance with other regulations (e.g. US FDA), please contact our customer service or technical office.

STORAGE CONDITIONS

- The closures must be stored as packed by producer: in a closed plastic bag, placed inside a corrugated cardboard box and labeled with supplier identification, product type, product code, number of batch.
- Store in a closed, clean environment, away from heat sources and protected from external odors.
- The storage temperature must preferably be between 15°C and 25°C and the humidity must be between 50% and 70%.
- Do not leave the goods exposed to dust, moisture, or direct UV rays.
- Opened closure packages must be sealed before storage. Where closures are stored or exposed to high temperatures for long periods of time, check the integrity of the lubricating layer and the closure itself before use.
- Natural, colmated and microagglomerated cork: use within 6 months of manufacture date. Other closures: use within 12 months of manufacture date.
- Bottles should be always stored and transported in upright position.

QUANTITY

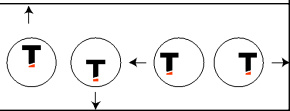
The quantity of product delivered may vary up to, respect to quantity ordered, between maximum +7% and -15% and minimum +2% and -6%; due to the quantity ordered, the different characteristics of the articles and related production technology used. Invoice is aligned with the quantity really delivered. For further information see our General Sale Condition.

RECOMMENDATIONS

Tapi Group designs and manufactures all its closures based upon information provided by the customer that must include: type of liquid, sample bottles and pertinent technical drawings, volume to be bottled and other terms of contract required by the customer.
Tapi Group can't guarantee performance of its products for any other use not previously agreed with its laboratory, or for use not in compliance with information received during design of the closure or with damaged bottles.
Tapi closures must not be washed during their lifetime. Any additional treatment before or after bottling could compromise the aesthetic or function of the closure. (Except Mekano closures).

The Global agreement first, or other quality specifications agreed upon with the customer secondly, prevail over this document.

TOLERANCES

SHANK	mm
SYNTHETIC	diameter Min -0.35 - Max +0.50 height Min -0.50 - Max +0.50
CORK OR MICRO	diameter Min -0.50 - Max +0.50 height Min -0.50 - Max +0.50
HEAD	mm
PLASTIC	diameter Min -0.30 - Max +0.30 height Min -0.30 - Max +0.30
SYNTHETIC AND ZAMAK	diameter Min -0.50 - Max +0.50 height Min -0.50 - Max +0.50
CERAMIC	diameter Min -1.00 - Max +1.00 height Min -0.50 - Max +0.50
WOOD	diameter <37 Min -0.50 - Max +0.50 diameter >37 Min -0.60 - Max +0.60
	height Min -0.50 - Max +0.50 radius Min -0.50 - Max +0.50 ovality Min -0.50 - Max +0.50
HEAD + SHANK	mm
GLUED	total height Min -1.00 - Max +1.00 verticality (angles) Min -3.00 - Max +3.00
CO-INJECTED	total height Min -0.80 - Max +0.80
TOTAL SYNTHETIC	total height Min -0.60 Max +0.60 concavity Min -0.60 - Max +0.60
SHANK AND LOGO	off center 1.00 

Tolerances are valid where no other indications are present in the drawing.